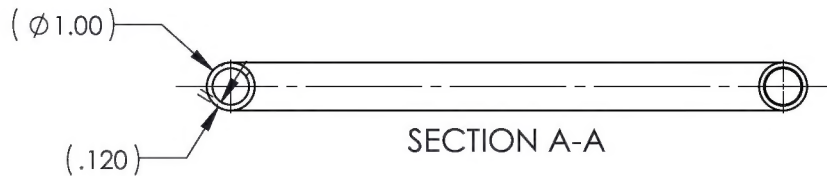
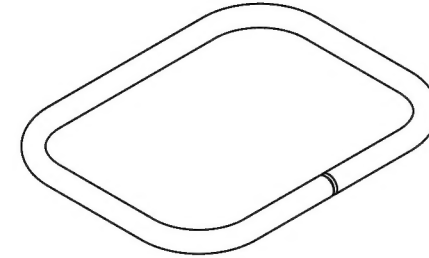
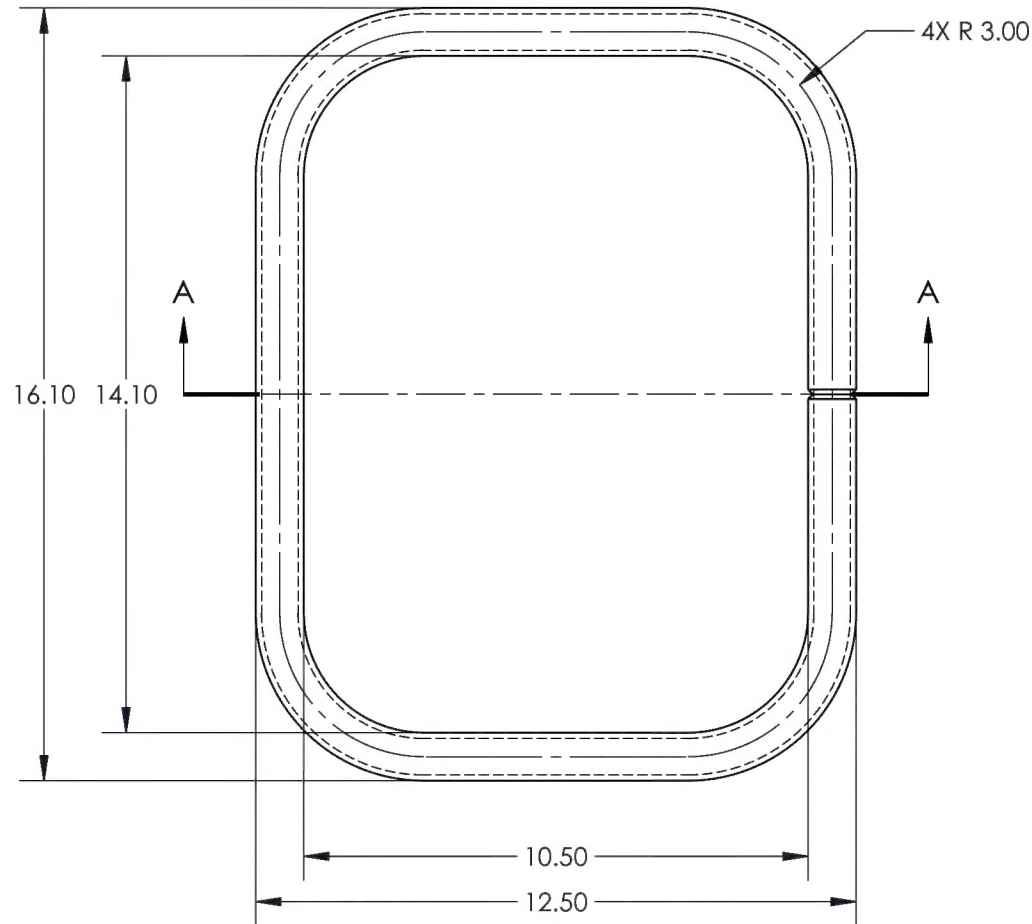


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	AS DRAWN BY APICAL.	4/3/2012		



<b>DART</b> AEROSPACE	
TITLE <b>TOP RING</b>	
DWG NO. <b>C15-18-4</b>	REV
MAT'L CARBON STEEL CDS	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm$ .005	HEAT TREAT
.XX $\pm$ .01	FINISH SEE C15-18 CAGE
.X $\pm$ .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 4/3/2012
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C15-18-4	1	TOP RING	CARBON STEEL CDS	$\phi 1$ X .120 WALL X 48-1/8